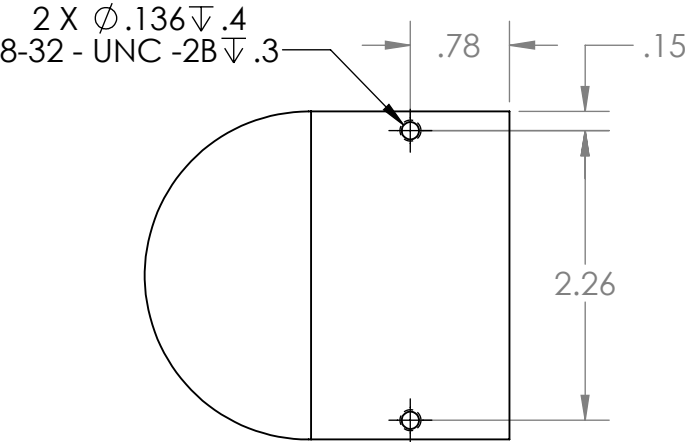
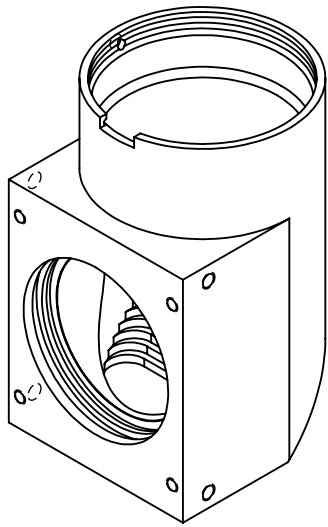
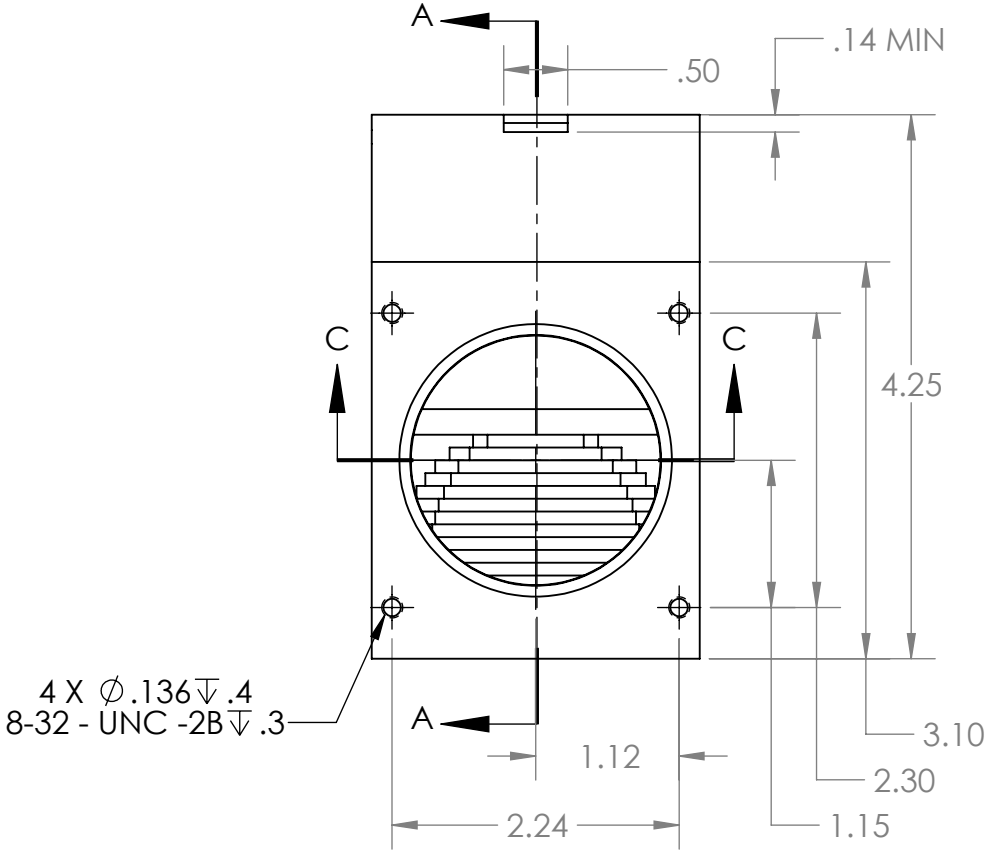
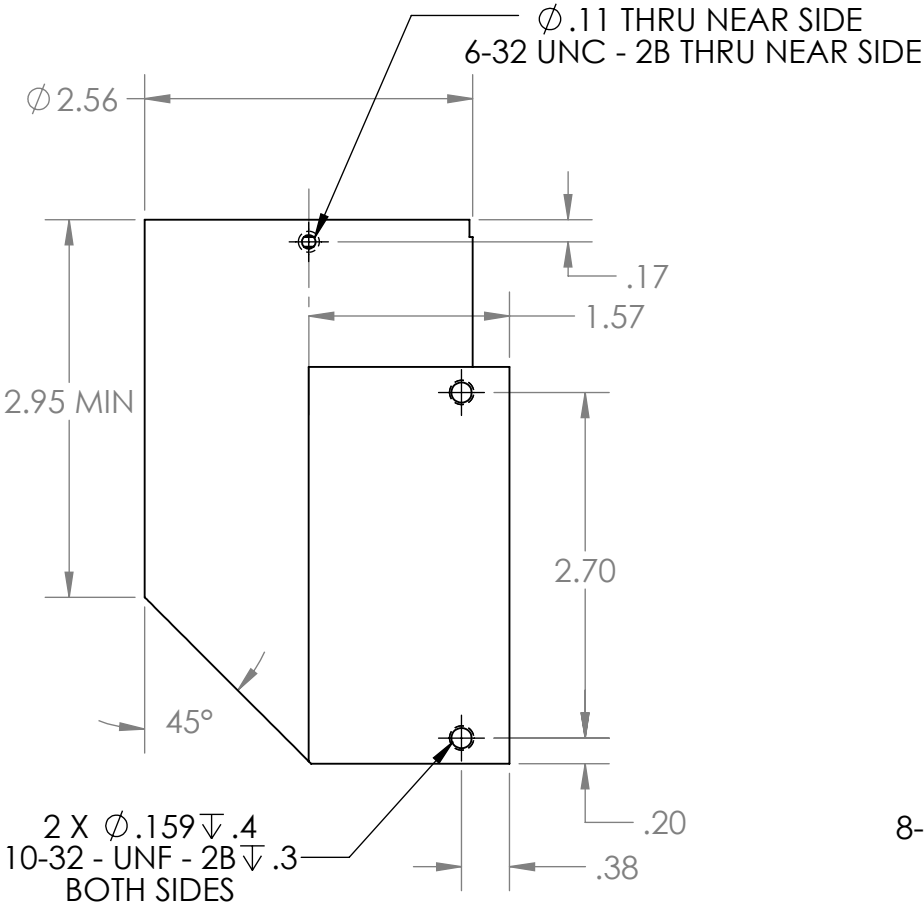


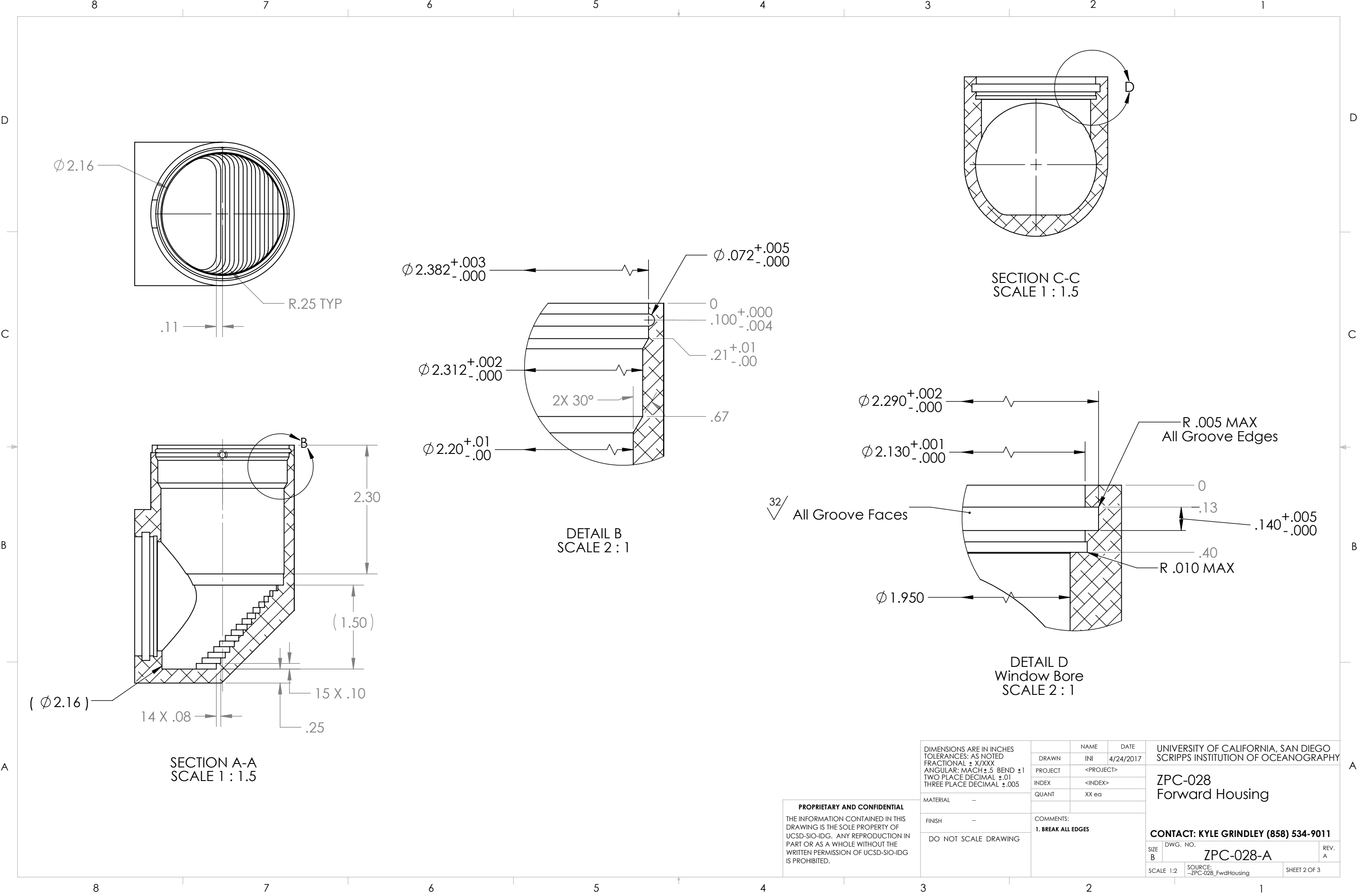
ALL DIMENSIONS POST ANODIZE
SEE SHEET 4

REVISIONS			
ZONE	REV.	DESCRIPTION	DATE
	A	Removed Retaining ring groove	12/16/2016



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DIMENSIONS ARE IN INCHES TOLERANCES: AS NOTED FRACTIONAL ± X/XXX ANGULAR: MACH ±.5 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME		DATE		UNIVERSITY OF CALIFORNIA, SAN DIEGO SCRIPPS INSTITUTION OF OCEANOGRAPHY			
		DRAWN		INI 4/24/2017					
		PROJECT		<PROJECT>		ZPC-028 Forward Housing			
		INDEX		<INDEX>					
QUANT		XX ea							
MATERIAL 6061-T6						CONTACT: KYLE GRINDLEY (858) 534-9011			
FINISH 32 or as noted		COMMENTS:							
DO NOT SCALE DRAWING		1. BREAK ALL EDGES							
SIZE B		DWG. NO.				REV. A			
		ZPC-028-A							
SCALE 1:2		SOURCE: --ZPC-028_FwdHousing				SHEET 1 OF 3			

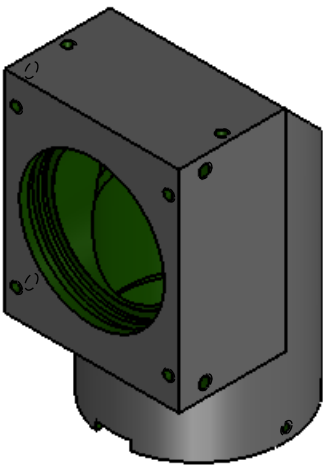
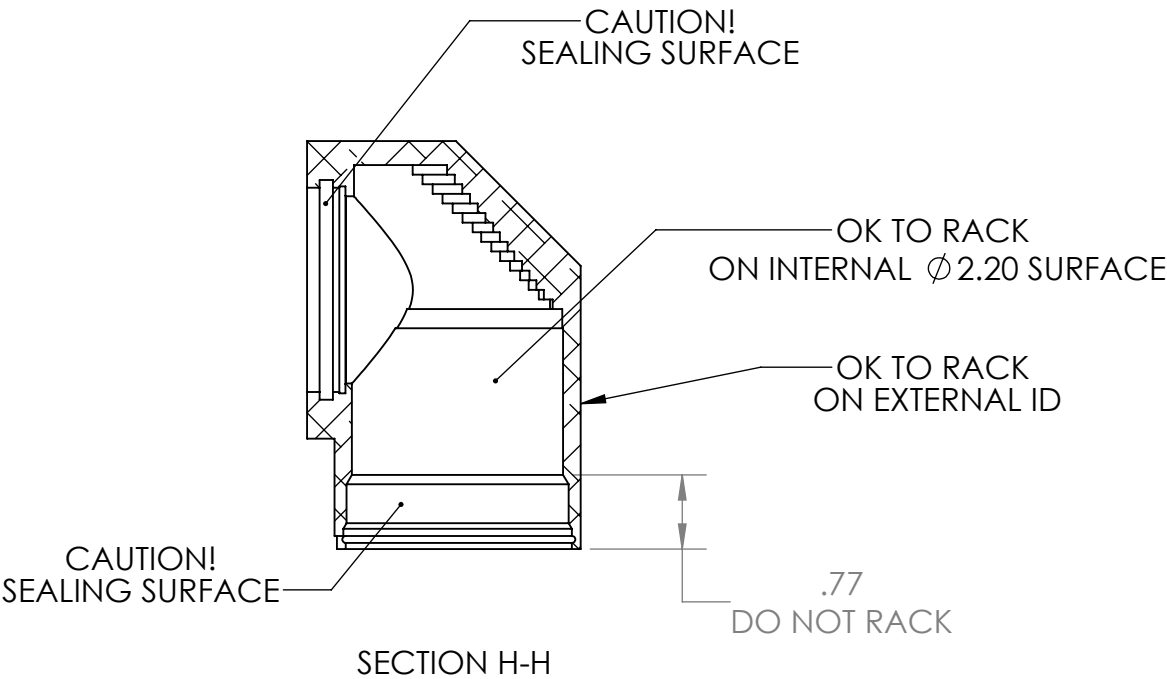
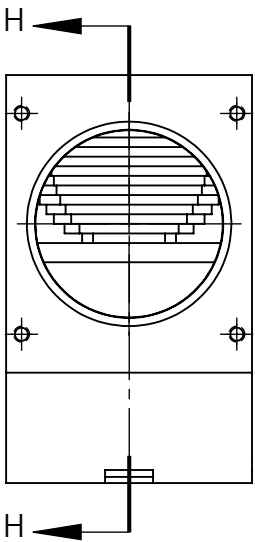


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Anodize

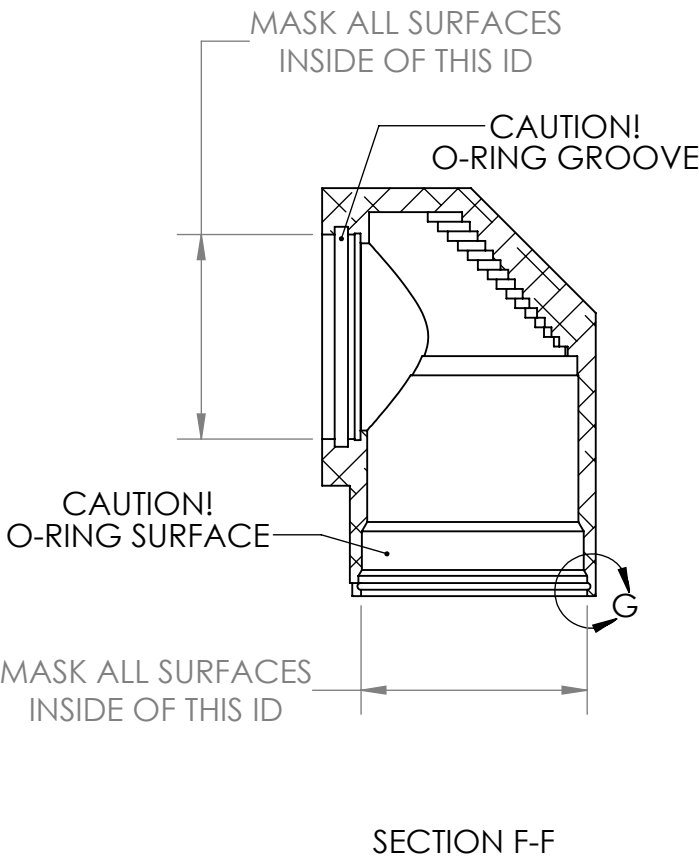
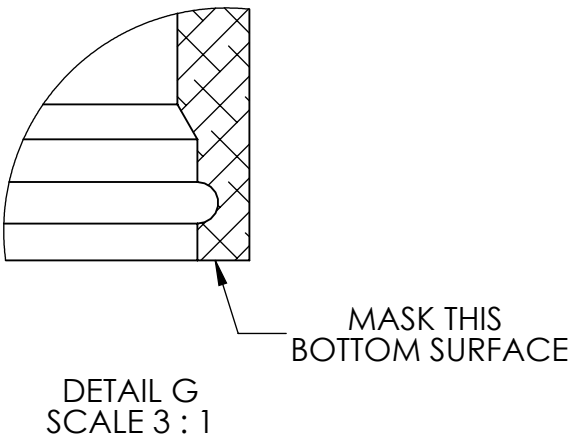
HARD ANODIZE, TYPE III, CLASS 1
SODIUM DICHROMATE ONLY
MIL - A - 8625, REV F.
ALL DIMENSIONS POST ANODIZE



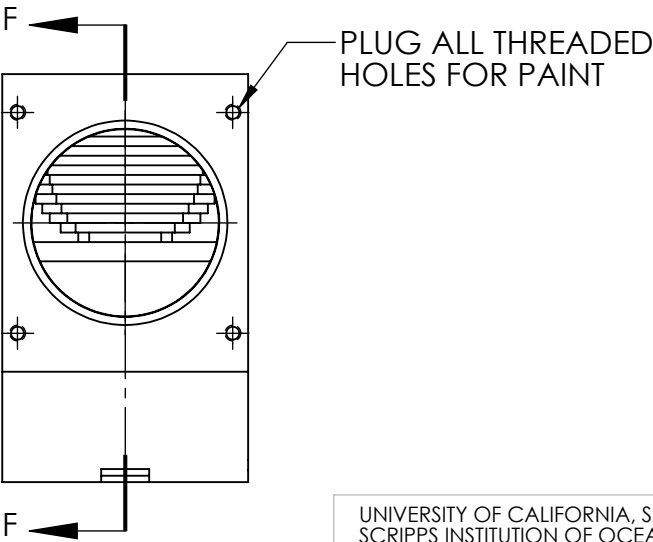
Paint

PAINT SPECS:
PRIMER: 2 COATS PROLINE 3000 SERIES EPOXY
TOP COAT: 2 COATS PROLINE 4800 SERIES POLYURETHANE (COLOR = MEDIUM GREY)

PROCESSING NOTES:
1. PROTECT PRE/POST PAINTED PARTS WITH BUBBLE WRAP
2. SAND BETWEEN COATS



PAINT ALL EXTERNAL SURFACES
EXCEPT WHERE MARKED



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ZPC-028
Forward Housing

CONTACT: KYLE GRINDLEY (858) 534-9011

SIZE B	DWG. NO. ZPC-028-A	REV. A
SCALE 1:2	SOURCE: -ZPC-028_FwdHousing	SHEET 3 OF 3